

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** *Cut Force PRO*
- **Article number:** 22203
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Grinding and polishing agents
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Menzerna polishing compounds GmbH & Co. KG
Industriestraße 25
76470 ÖTIGHEIM
GERMANY
sds@menzerna.com
Tel.: +49 (0) 7222 9157-0
www.menzerna.com
- **Further information obtainable from:** Product and Environmental Safety Department
- **1.4 Emergency telephone number:** CHEMTREC: +1 703-741-5970 / 1-800-424-9300 CCN 842438

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Additional information:**
EUH208 Contains 1,2-benzisothiazol-3(2H)-one, 2-methyl-2H-isothiazol-3-one. May produce an allergic reaction.
EUH210 Safety data sheet available on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* **SECTION 3: Composition/information on ingredients**

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 64742-55-8 EINECS: 265-158-7 Reg.nr.: 01-2119487077-29	Distillates (petroleum), hydrotreated light paraffinic ⚠ Asp. Tox. 1, H304	2.5-10%
CAS: 2634-33-5 EINECS: 220-120-9 Reg.nr.: 01-2120761540-60	1,2-benzisothiazol-3(2H)-one ⚠ Acute Tox. 2, H330; ⚠ Eye Dam. 1, H318; ⚠ Aquatic Acute 1, H400; ⚠ Aquatic Chronic 1, H410; ⚠ Acute Tox. 4, H302; ⚠ Skin Irrit. 2, H315; ⚠ Skin Sens. 1, H317 Specific concentration limit: Skin Sens. 1; H317: C ≥ 0.05 %	≥0.025-<0.05%

(Contd. on page 2)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: Cut Force PRO

CAS: 2682-20-4 EINECS: 220-239-6	2-methyl-2H-isothiazol-3-one	(Contd. of page 1) ≥0-<0.0015%
	<ul style="list-style-type: none"> ☠ Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 2, H330; ☠ Skin Corr. 1B, H314; Eye Dam. 1, H318; 🌊 Aquatic Acute 1, H400 (M=10); Aquatic Chronic 2, H411; ⚠ Skin Sens. 1A, H317, EUH071 Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.0015 %	

Additional information:

CAS: 64742-55-8: Note L: The harmonised classification as a carcinogen is made unless it can be shown that the substance contains less than 3% dimethyl sulphoxide extract as measured by method IP 346 ("Determination of polycyclic aromatics in unused lubricating oils and asphalt-free petroleum fractions - Dimethyl Sulphoxide Extraction Refractive Index Method", Institute of Petroleum, London). Result: : DMSO extract < 3% according to method IP 346
For the wording of the listed hazard phrases refer to section 16.

* **SECTION 4: First aid measures**

4.1 Description of first aid measures

- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:**
If symptoms persist consult doctor.
Rinse out mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treat according to symptoms.

* **SECTION 5: Firefighting measures**

5.1 Extinguishing media

- **Suitable extinguishing agents:** Water spray, foam, dry powder or carbon dioxide.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet

5.2 Special hazards arising from the substance or mixture

Under certain fire conditions, traces of toxic substances cannot be excluded, e.g:
Carbon monoxide, carbon dioxide

5.3 Advice for firefighters Adapt extinguishing measures to the surroundings.

Protective equipment:

Wear self-contained respiratory protective device.
Wear fully protective suit.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Ensure adequate ventilation. Use personal protection recommended in section 8.

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

(Contd. on page 3)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: Cut Force PRO

(Contd. of page 2)

- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a well-ventilated place. Storage temperature: between 5°C and 30°C.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

* **SECTION 8: Exposure controls/personal protection**

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain relevant quantities of substances with limit values that require monitoring at the workplace.

· DNELs		
CAS: 64742-55-8 Distillates (petroleum), hydrotreated light paraffinic		
Inhalative	DNEL	1.19 mg/m ³ (general population)
	DNEL, worker, inhalativ	5.58 mg/m ³
CAS: 2634-33-5 1,2-benzisothiazol-3(2H)-one		
Dermal	DNEL, general population, dermal	0.345 mg/kg KG/d (general population)
	DNEL, worker, dermal	0.966 mg/kg KG/d (worker)
Inhalative	DNEL	1.2 mg/m ³ (general population)
	DNEL, worker, inhalativ	6.81 mg/m ³ (worker)
· PNECs		
CAS: 2634-33-5 1,2-benzisothiazol-3(2H)-one		
PNEC (Sewage plant)	1.03 mg/l	
PNEC (freshwater)	4.03 µg/l	
PNEC (seawater)	0.000403 mg/l	
sediment (freshwater)	0.0499 mg/kg	
Sediment (seawater)	0.00499 mg/kg	
soil	3 mg/kg	

- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see section 7.

(Contd. on page 4)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: **Cut Force PRO**

(Contd. of page 3)

- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
Wash hands before breaks and at the end of work.
The design of body protection equipment must be selected specifically for the workplace, depending on the concentration and quantity of hazardous substances.
- **Respiratory protection:**
Not required if used as intended. Ventilate work area well. Respiratory protection is required if dusts/ vapours/aerosols develop or if there is an increased concentration in the air (filter class according to DIN EN 143 and DIN EN 14387). Observe wearing time limits.
- **Hand protection**
As a rule, one does not come into direct contact with the product during use.
Protective gloves must not be worn if there is a risk of the protective glove being drawn into rotating or linearly moving machine parts.
Recommendation for short-term exposure: chemical-resistant protective gloves (according to the specifications of VO (EU) No. 2016/425 and DIN EN 374).
- **Material of gloves**
Recommended thickness of the material: ≥ 0.45 mm
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
Nitrile rubber, NBR
- **Penetration time of glove material**
 ≥ 480 min
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection**
Frame goggles with side protection (according to DIN EN 166:2001, Personal eye protection - Requirements).
- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Physical state** Fluid
- **Colour:** White
- **Odour:** Characteristic
- **Odour threshold:** Not determined.
- **Melting point/freezing point:** Undetermined.
- **Boiling point or initial boiling point and boiling range** 100 °C (212 °F) (CAS: 7732-18-5 water, distilled, conductivity or of similar purity)
- **Flammability** Not applicable.
- **Lower and upper explosion limit**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Flash point:** >100 °C (>212 °F)
- **Decomposition temperature:** Not determined.
- **pH at 20 °C (68 °F)** 7-9

(Contd. on page 5)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: *Cut Force PRO*

(Contd. of page 4)

· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic at 20 °C (68 °F):	7,500-15,000 mPas
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C (68 °F):	1.13 g/cm ³ (9.43 lbs/gal)
· Relative density	Not determined.
· Vapour density	Not determined.
· 9.2 Other information	DMSO extract < 3% according to method IP 346
· Appearance:	
· Form:	Viscous
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Solvent content:	
· VOC (EC)	0.00 %
· Change in condition	
· Softening point/range	
· Oxidising properties	Not determined.
· Evaporation rate	Not determined.
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** None under normal conditions.

(Contd. on page 6)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: **Cut Force PRO**

(Contd. of page 5)

- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

* **SECTION 11: Toxicological information**

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met

· **LD/LC50 values relevant for classification:**

CAS: 64742-55-8 Distillates (petroleum), hydrotreated light paraffinic

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

CAS: 7757-79-1 potassium nitrate

Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rat)

CAS: 2634-33-5 1,2-benzisothiazol-3(2H)-one

Oral	LD50	450 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)

- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients is listed.

* **SECTION 12: Ecological information**

· **12.1 Toxicity**

· **Aquatic toxicity:**

CAS: 64742-55-8 Distillates (petroleum), hydrotreated light paraffinic

EL50 (48h)	>10,000 mg/l (daphnia)
LL50 (96h)	>100 mg/l (pimephales promelas)
NOEL	>100 mg/l /3 d (Pseudokirchneriella subcapitata)
NOEL (21d)	>10 mg/l (daphnia)

CAS: 2634-33-5 1,2-benzisothiazol-3(2H)-one

LC50/96h	2.2 mg/l (Oncorhynchus mykiss)
----------	--------------------------------

(Contd. on page 7)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: Cut Force PRO

(Contd. of page 6)

EC50 (48h) (static)	0.643 mg/l (daphnia)
EC50 (72h)	0.11 mg/l (Selenastrum capricornutum)
EC50 (96h) (static)	0.9893 mg/l (Mysidopsis bahia)
NOEC (72h)	0.0403 mg/l (Pseudokirchneriella subcapitata)
NOEC (96h) (static)	0.25 mg/l (Mysidopsis bahia)
NOEC (21d)	1.2 mg/l (daphnia)
NOEC (28d)	0.21 mg/l (Oncorhynchus mykiss)
ErC50 (72h)	0.11 mg/l (Selenastrum capricornutum)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Waste disposal key:**
Waste codes should be determined in consultation with the customer, supplier and disposal.
- **Uncleaned packaging:**
- **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· 14.1 UN number or ID number	
· ADR/RID, IMDG, IATA	Void
· 14.2 UN proper shipping name	
· ADR/RID, IMDG, IATA	Void
· 14.3 Transport hazard class(es)	
· ADR/RID, ADN, IMDG, IATA	
· Class	Void
· 14.4 Packing group	
· ADR/RID, IMDG, IATA	Void
· 14.5 Environmental hazards:	Not applicable.

(Contd. on page 8)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: **Cut Force PRO**

(Contd. of page 7)

· 14.6 Special precautions for user	Not applicable.
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· UN "Model Regulation":	Void

* **SECTION 15: Regulatory information**

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
Regulation 1907/2006/EC, REACH concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (in the currently valid version)
Regulation 1272/2008/EC, on Classification, Labelling and Packaging of substances and mixtures (in the currently valid version)

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

CAS: 7757-79-1 | potassium nitrate

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

* **SECTION 16: Other information**

This safety data sheet complies with Regulation (EC) No 1907/2006, Article 31, as amended by Regulation (EU) 2020/878.

The information in the safety data sheet applies only to the product described in connection with its intended use. The information is based on the current state of our knowledge. In particular, they serve to describe our product with regard to the hazards it presents and the applicable safety precautions. They do not represent any assurance of product and quality properties. The information in this safety data sheet is required in accordance with Article 31 and Annex II of Regulation (EC) No 1907/2006.

· **Relevant phrases**

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

(Contd. on page 9)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 17.07.2024

Version number 1.4 (replaces version 1.3)

Revision: 17.07.2024

Trade name: Cut Force PRO

(Contd. of page 8)

H318 Causes serious eye damage.
H330 Fatal if inhaled.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
EUH071 Corrosive to the respiratory tract.

· **Department issuing SDS:** Product and Environmental Safety Department

· **Date of previous version:** 26.04.2023

· **Version number of previous version:** 1.3

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 2: Acute toxicity – Category 2

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

· *** Data compared to the previous version altered.**